

**READ THESE INSTRUCTIONS COMPLETELY BEFORE STARTING WORK.
IF YOU DON'T UNDERSTAND CALL 724-588-8600 FOR ASSISTANCE.**

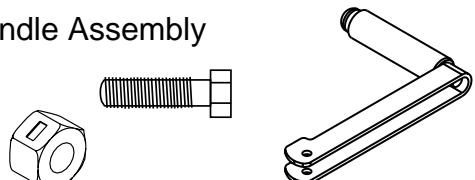
PROCEDURE FOR REPLACING CRANK HANDLE ASSEMBLY

**THIS KIT IS TO BE USED ONLY ON WERNER CO.
PUMP JACKS**



WARNING:

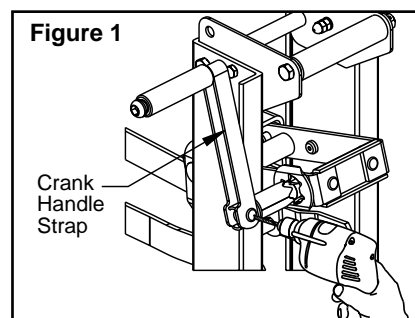
1. Failure to comply with all instructions may result in serious injury.
2. Make sure this kit fits your pump jack. Refer to the application chart on the outside of the kit's packaging. If you have any questions concerning the use of this kit on other Werner Co. products, call 724-588-8600 for assistance.
3. Before installing this kit, identify all kit components. If any components are missing or damaged, return the kit to place of purchase. Do not substitute any components.
4. Inspect the pump jack before installing this kit. Repair or replace any damaged or missing parts before using the pump jack. Use only Werner Co. repair or replacement parts. If unable to repair, discard the pump jack.

COMPONENTS IN KIT	TOOLS REQUIRED
(1) Crank Handle Assembly (1) Hex Bolt (1) Lock Nut 	Drill 1/4" Dia. Drill Bit 1/4" Drift Punch Hammer Chisel (2) 7/16 Wrench

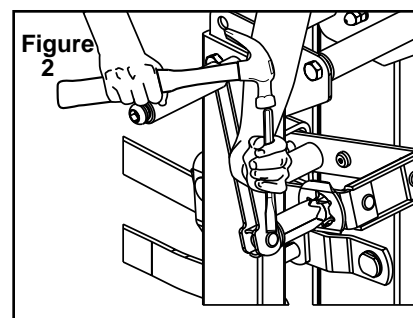
WARNING: Do not attempt to replace crank handle while on pump jack.

INSTRUCTIONS:

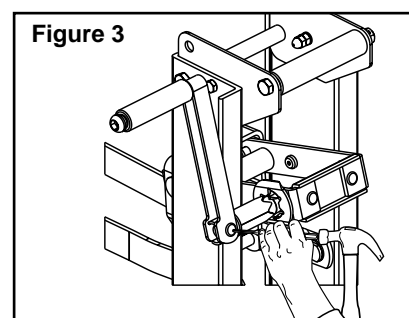
Removing Crank Handle Strap:



STEP 1. Using a 1/4" diameter drill bit, making sure drill is centered on rivet head, drill through head of rivet that is holding crank handle strap in place. Drill only thickness of rivet head. Do not drill into steel of crank handle strap. See Figure 1.



STEP 2. If rivet head does not fall off, gently tap with chisel and hammer. Keep chisel parallel to crank handle strap while hitting with hammer. See Figure 2.

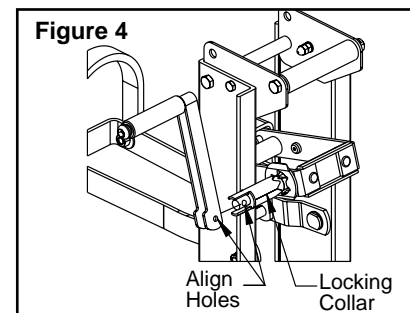


STEP 3. With head of rivet removed, tap the remaining rivet through using a 1/4" diameter punch and hammer. See Figure 3.

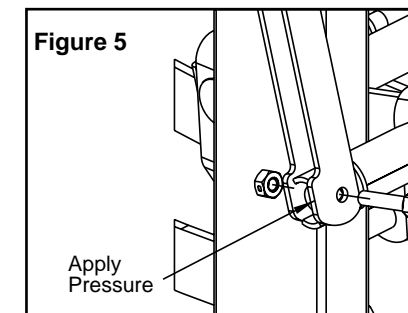
STEP 4. Remove crank handle strap.

INSTRUCTIONS:

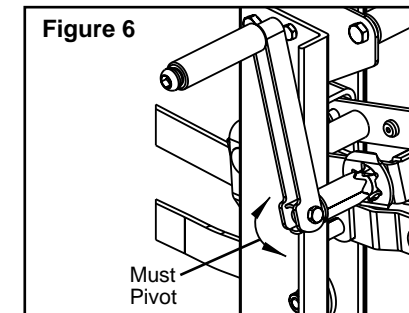
Installing Crank Handle Strap:



STEP 1. Align crank handle strap holes with hole in rod and install strap over locking collar as shown in Figure 4.



STEP 2. While applying pressure in direction shown in Figure 5, insert supplied bolt through holes in crank handle strap and through hole in rod as shown in Figure 5.



STEP 3. Tighten supplied nut onto bolt as shown in Figure 6.
STEP 4. Ensure crank handle strap is able to pivot on rod and locking collar.

CAUTION: IF ANY PARTS ARE DAMAGED OR MISSING, CONTACT PLACE OF PURCHASE FOR REPLACEMENT KITS, IF AVAILABLE, OR DISCARD UNIT.



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